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1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Matheson Tri-Gas, Inc.

The telephone numbers listed below are emergency numbers, please contact your local branch for routine inquiries.

USA
959 Route 46 East
Parsippany, New Jersey
07054-0624 USA
Phone: 973-257-1100

CANADA
530 Watson Street
Whitby, Ontario
L1N 5R9 Canada
Phone: 905-668-3570

SUBSTANCE: CYCLOHEXANE
SYMBOL: $C_6H_{12}$

TRADE NAMES/SYNONYMS:
HEXAHYDROBENZENE; HEXAMETHYLENE; HEXANAPHTHENE; BENZENE HEXAHYDRIDE; RCRA U056; STCC 4908132; UN 1145; C6H12; MAT05870; RTECS GU6300000

CHEMICAL FAMILY: hydrocarbons, alicyclic

CREATION DATE: Jan 24 1989
REVISION DATE: Mar 16 1999

2. COMPOSITION, INFORMATION ON INGREDIENTS

COMPONENT: CYCLOHEXANE

CAS NUMBER: 110-82-7
EC NUMBER (EINECS): 203-806-2
EC INDEX NUMBER: 601-017-00-1
PERCENTAGE: 100.0

3. HAZARDS IDENTIFICATION

NFPA RATINGS (SCALE 0-4): HEALTH=2  FIRE=3  REACTIVITY=0

WHMIS CLASSIFICATION: B

EC CLASSIFICATION (ASSIGNED):
F Highly Flammable
R 11

EC Classification may be inconsistent with independently-researched data.

EMERGENCY OVERVIEW:
Color: colorless
Physical Form: liquid
Odor: faint odor, sweet odor

Major Health Hazards: respiratory tract irritation, skin irritation, central nervous system depression
Physical Hazards: Flammable liquid and vapor. Vapor may cause flash fire.

POTENTIAL HEALTH EFFECTS:

INHALATION:
- **Short Term Exposure:** irritation, nausea, vomiting, headache, symptoms of drunkenness, convulsions, coma
- **Long Term Exposure:** diarrhea

SKIN CONTACT:
- **Short Term Exposure:** irritation
- **Long Term Exposure:** same as effects reported in short term exposure

EYE CONTACT:
- **Short Term Exposure:** irritation, tearing
- **Long Term Exposure:** same as effects reported in short term exposure

INGESTION:
- **Short Term Exposure:** same as effects reported in other routes of exposure, symptoms of drunkenness
- **Long Term Exposure:** no information is available

CARCINOGEN STATUS:
- OSHA: N
- NTP: N
- IARC: N

4. FIRST AID MEASURES

INHALATION:
Remove from exposure immediately. Use a bag valve mask or similar device to perform artificial respiration (rescue breathing) if needed. Get medical attention.

SKIN CONTACT:
Remove contaminated clothing, jewelry, and shoes immediately. Wash with soap or mild detergent and large amounts of water until no evidence of chemical remains (at least 15-20 minutes). Get medical attention, if needed.

EYE CONTACT:
Wash eyes immediately with large amounts of water or normal saline, occasionally lifting upper and lower lids, until no evidence of chemical remains. Get medical attention immediately.

INGESTION:
Contact local poison control center or physician immediately. Never make an unconscious person vomit or drink fluids. When vomiting occurs, keep head lower than hips to help prevent aspiration. If person is unconscious, turn head to side. Get medical attention immediately.

5. FIRE FIGHTING MEASURES

FIRE AND EXPLOSION HAZARDS:
Severe fire hazard. Moderate explosion hazard. The vapor is heavier than air. Vapors or gases may ignite at distant ignition sources and flash back. Vapor/air mixtures are explosive.
EXTINGUISHING MEDIA:
regular dry chemical, carbon dioxide, water, regular foam

Large fires: Use regular foam or flood with fine water spray.

FIRE FIGHTING:
Move container from fire area if it can be done without risk. Cool containers with water spray until well after the fire is out. Stay away from the ends of tanks. For fires in cargo or storage area: Cool containers with water from unmanned hose holder or monitor nozzles until well after fire is out. If this is impossible then take the following precautions: Keep unnecessary people away, isolate hazard area and deny entry. Let the fire burn. Withdraw immediately in case of rising sound from venting safety device or any discoloration of tanks due to fire. For tank, rail car or tank truck: Evacuation radius: 800 meters (1/2 mile). Do not attempt to extinguish fire unless flow of material can be stopped first. Flood with fine water spray. Do not scatter spilled material with high-pressure water streams. Cool containers with water spray until well after the fire is out. Apply water from a protected location or from a safe distance. Avoid inhalation of material or combustion by-products. Stay upwind and keep out of low areas. Water may be ineffective.

FLASH POINT:
-4 F (-20 C) (CC)

LOWER FLAMMABLE LIMIT:
1.3%

UPPER FLAMMABLE LIMIT:
8.4%

AUTOIGNITION:
473 F (245 C)

FLAMMABILITY CLASS (OSHA):
IB

6. ACCIDENTAL RELEASE MEASURES

AIR RELEASE:
Reduce vapors with water spray. Stay upwind and keep out of low areas.

SOIL RELEASE:
Trap spilled material at bottom in deep water pockets, excavated holding areas or within sand bag barriers. Dike for later disposal. Absorb with sand or other non-combustible material. Collect with absorbent into suitable container.

WATER RELEASE:
Cover with absorbent sheets, spill-control pads or pillows. Neutralize. Collect with absorbent into suitable container. Remove trapped material with suction hoses. Collect spilled material using mechanical equipment.

OCCUPATIONAL RELEASE:
Avoid heat, flames, sparks and other sources of ignition. Stop leak if possible without personal risk. Reduce vapors with water spray. Small spills: Absorb with sand or other non-combustible material. Collect spilled material in appropriate container for disposal. Large spills: Dike for later disposal. Remove sources of ignition. Keep unnecessary people away, isolate hazard area and deny entry. Reportable Quantity (RQ): Notify Local Emergency Planning Committee and State
Emergency Response Commission for release greater than or equal to RQ (U.S. SARA Section 304). If release occurs in the U.S. and is reportable under CERCLA Section 103, notify the National Response Center at (800)424-8802 (USA) or (202)426-2675 (USA).

7. HANDLING AND STORAGE


8. EXPOSURE CONTROLS, PERSONAL PROTECTION

EXPOSURE LIMITS:
Cyclohexane:
300 ppm (1050 mg/m3) OSHA TWA
300 ppm (1050 mg/m3) ACGIH TWA
300 ppm (1050 mg/m3) NIOSH recommended TWA 10 hour(s)

VENTILATION: Ventilation equipment should be explosion-resistant if explosive concentrations of material are present. Ensure compliance with applicable exposure limits.

EYE PROTECTION: Wear splash resistant safety goggles. Provide an emergency eye wash fountain and quick drench shower in the immediate work area.

CLOTHING: Wear appropriate chemical resistant clothing.

GLOVES: Wear appropriate chemical resistant gloves.

RESPIRATOR: The following respirators and maximum use concentrations are drawn from NIOSH and/or OSHA.
1300 ppm
Any supplied-air respirator.
Any powered, air-purifying respirator with organic vapor cartridge(s).
Any chemical cartridge respirator with a full facepiece and organic vapor cartridge(s).
Any air-purifying respirator with a full facepiece and an organic vapor canister.
Any self-contained breathing apparatus with a full facepiece.
Any supplied-air respirator with a full facepiece.

Escape -
Any air-purifying respirator with a full facepiece and an organic vapor canister.
Any appropriate escape-type, self-contained breathing apparatus.

For Unknown Concentrations or Immediately Dangerous to Life or Health -
Any supplied-air respirator with full facepiece and operated in a pressure-demand or other positive-pressure mode in combination with a separate escape supply.
Any self-contained breathing apparatus with a full facepiece.

9. PHYSICAL AND CHEMICAL PROPERTIES

PHYSICAL STATE: liquid

COLOR: colorless
ODOR: faint odor, sweet odor

MOLECULAR WEIGHT: 84.18

MOLECULAR FORMULA: C-H2-(C-H2)4-C-H2

BOILING POINT: 178 F (81 C)

FREEZING POINT: 45 F (7 C)

VAPOR PRESSURE: 95 mmHg @ 20 C

VAPOR DENSITY (air=1): 2.90

SPECIFIC GRAVITY (water=1): 0.779

WATER SOLUBILITY: <0.01%

PH: Not available

VOLATILITY: 100%

ODOR THRESHOLD: 0.41 ppm

EVAPORATION RATE: Not available

VISCOSITY: 0.914 cP @ 22 C

COEFFICIENT OF WATER/OIL DISTRIBUTION: Not available

SOLVENT SOLUBILITY:
Soluble: methanol, ethanol, ether, acetone, benzene, ligroin, carbon tetrachloride

10. STABILITY AND REACTIVITY

REACTIVITY:
Stable at normal temperatures and pressure.

CONDITIONS TO AVOID:
Avoid heat, flames, sparks and other sources of ignition. Containers may rupture or explode if exposed to heat. Keep out of water supplies and sewers.

INCOMPATIBILITIES:
oxidizing materials, combustible materials

HAZARDOUS DECOMPOSITION:
Thermal decomposition products: oxides of carbon

POLYMERIZATION:
Will not polymerize.

11. TOXICOLOGICAL INFORMATION

Up to Table of Contents
CYCLOHEXANE:

IRRITATION DATA:
1548 mg/2 day(s)-intermittent skin-rabbit

TOXICITY DATA:
70 gm/m3 inhalation-mammal LC50; 12705 mg/kg oral-rat LD50

LOCAL EFFECTS:
Irritant: inhalation, skin

ACUTE TOXICITY LEVEL:
Moderately Toxic: inhalation
Slightly Toxic: ingestion

TARGET ORGANS:
central nervous system

MEDICAL CONDITIONS AGGRAVATED BY EXPOSURE:
kidney disorders, liver disorders, respiratory disorders, skin disorders and allergies

MUTAGENIC DATA:
Available.

ADDITIONAL DATA:
Alcohol may enhance the toxic effects.

12. ECOLOGICAL INFORMATION
ECOTOXICITY DATA:

FISH TOXICITY:
4530 ug/L 96 hour(s) LC50 (Mortality) Fathead minnow (Pimephales promelas)

INVERTEBRATE TOXICITY:
1420000 ug/L 96 hour(s) LC50 (Mortality) Marine bivalve (Katelysia opima)

ALGAL TOXICITY:
>160000 ug/L 48 hour(s) (Population Growth) Cryptomonad (Chilomonas paramecium)

13. DISPOSAL CONSIDERATIONS
Dispose in accordance with all applicable regulations.

14. TRANSPORT INFORMATION
U.S. DOT 49 CFR 172.101. SHIPPING NAME-UN NUMBER; HAZARD CLASS; PACKING GROUP; LABEL:
Cyclohexane-UN1145; 3; II; Flammable liquid
15.  REGULATORY INFORMATION

U.S. REGULATIONS:
TSCA INVENTORY STATUS: Y

TSCA 12(b) EXPORT NOTIFICATION: Y
  Cyclohexane
CAS NUMBER: 110-82-7
SECTION 4

CERCLA SECTION 103 (40CFR302.4): Y
  Cyclohexane: 1000 LBS RQ

SARA SECTION 302 (40CFR355.30): N
SARA SECTION 304 (40CFR355.40): N
SARA SECTION 313 (40CFR372.65): Y
  Cyclohexane

SARA HAZARD CATEGORIES, SARA SECTIONS 311/312 (40CFR370.21):
  ACUTE: Y
  CHRONIC: N
  FIRE: Y
  REACTIVE: N
  SUDDEN RELEASE: N


STATE REGULATIONS:
  California Proposition 65: N

EUROPEAN REGULATIONS:

EC NUMBER (EINECS): 203-806-2

EC RISK AND SAFETY PHRASES:

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<thead>
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<tr>
<td>R 11</td>
<td>Highly flammable.</td>
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<td>S 2</td>
<td>Keep out of reach of children.</td>
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<td>S 9</td>
<td>Keep container in a well-ventilated place.</td>
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<tr>
<td>S 16</td>
<td>Keep away from sources of ignition - No smoking.</td>
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<tr>
<td>S 33</td>
<td>Take precautionary measures against static discharges.</td>
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16.  OTHER INFORMATION

Matheson Tri-Gas makes no express or implied warranties, guarantees or representations regarding the product or the information herein, including but not limited to any implied warranty of merchantability or fitness for use. Matheson Tri-Gas shall not be liable for any personal injury, property or other damages of any nature, whether compensatory,